



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE703A94-1130-01-09

Job Sheet 192957



Part No: RBE703A94-1130-01-09

Job Qty: 6 pcs

Part Name: Bottom Fixture 2



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/4/19

Job Tracking No:

Due Date: 4/18/19

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG RBE703A94-1130-01 Rev K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Bandsaw - 1	6 pcs	4/18/19	4/18/19	0.00	0.50	Bandsaw - 1		2nd PT 19-04-09
110	NV5000 - 1 - B4B	6 pcs	4/18/19	4/18/19	0.00	6.00	NV5000 - 1 - B4B		2nd PT 19-04-09
							NV5000 - 2 - B4B		2nd PT 19-04-09
120	QC 2	6 pcs	4/18/19	4/18/19	0.00	0.00	QC 2 - 1		2nd PT 19-04-09
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S169720



Part: RBE703A94-1130-01-09

Job No: 192957

Serial No/Batch: S169720

Revision: K

Inspector:

Exp Date:

Instructions:

Date: 04/30/19

Plex 4/4/19 2:05 PM dart.leroux.jason

130 QC 8	6 pcs	4/18/19	0.00 0.00	QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
140 QC 5	6 pcs	4/18/19	0.00 0.00	QC 8 - 8	A.E 19-04-17
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
150 Outsource - 4 - Anodize	6 pcs	4/18/19		QC 5 - 58	
				QC 5 - 68	
160 Packaging 2-1 - Receive - B4B	6 pcs	4/18/19	0.00 0.00	QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				ATG001-VC	10 04/18/2019 PL
				Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	

				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
170 QC 6	6 pcs	4/18/19	0.00 0.00	QC 6 - 9	MAY 01 2019 DAS 40 9-89
				QC 6 - 68	
				QC 6 - 61	
180 Packaging 3-1 - Stock - B4B	6 pcs	4/18/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS 28 9-89
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	

				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	6 pcs	4/18/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21 MAY 03 2019
				QC 21 - SA - 53	9-00

Part Op **105** - Cut blanks to 6.5"

Descriptions: **110** - NV5000-2 (MORI SEIKI VERTICAL MACHINE #2), 1-Machine as per folio FB581 FOLIO REV: AA

DWG REV: K 2-Debur

120 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check)

140 - (QC5- Inspect part completeness to step on W/O)

150 - -Issue P/O: PO 043245 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2 WATER SEALANT -Certificate of Conformity is required

160 - (Receive & Inspect for Damage & Mat'l Certs)

170 - (QC6- All purchased or subcontracted products)

180 - (Identify as per dwg & Stock Location: _____)

190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.000X5.000	6061T6 Bar 1.000 X 5.000 126.000	3.2400 ft (.54 ea)	105-Bandsaw - 1	5157421

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Bandsaw - 1	M6061T6B1.000X5.000	3	1	0

Part Specifications

Specifications could not be found.

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Container No: S169720



Part: RBE703A94-1130-01-09

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www.dartaerospace.com

Date: 04/04/19

~~18927~~

DART AEROSPACE LTD		Work Order:	189271
Description: Bottom texture		Part Number:	RBE 703494-1130-01-09
Inspection Dwg:	Rev: K		Page 1 of 1

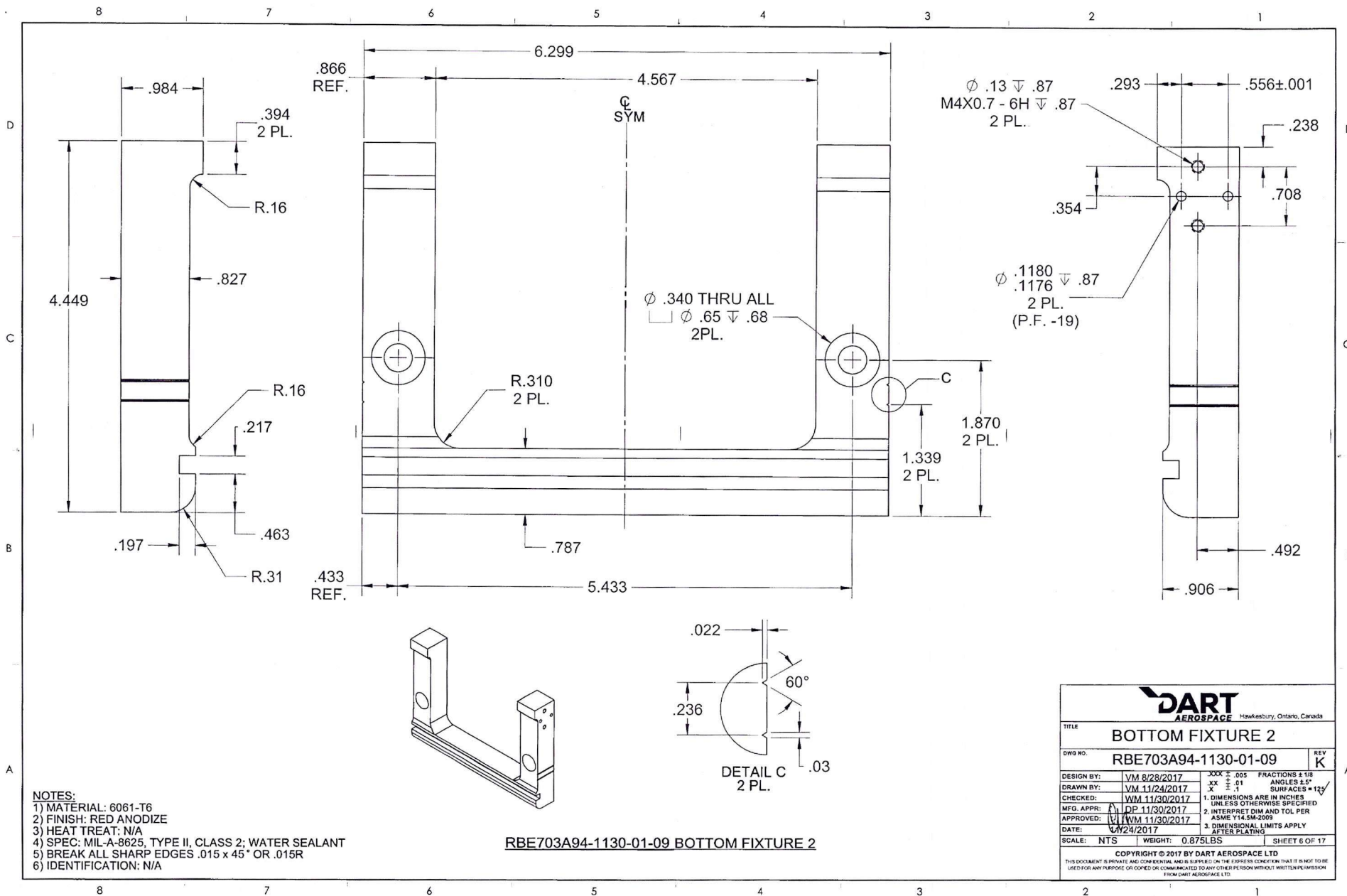
INSPECTION SHEET

[illegible]

Measured by:	<i>pt / m</i>	Checked by:	<i>Da</i>	QC Inspector:	
Date:	<i>17-03-31</i>	Date:	<i>19-04-17</i>	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	



DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE BOTTOM FIXTURE 2	
DWG NO. RBE703A94-1130-01-09	REV K
DESIGN BY: VM 8/28/2017	XXX $\pm$.005 FRACTIONS $\pm$ 1/8
DRAWN BY: VM 11/24/2017	XX $\pm$.01 ANGLES $\pm$ 5°
CHECKED BY: VM 11/30/2017	X $\pm$.1 SURFACES $\pm$ 12°
MFG. APPR: DP 11/30/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
APPROVED: VM 11/30/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE: 11/24/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE: NTS	WEIGHT: 0.875LBS
SHEET 6 OF 17	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO043245



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO043245

PO Date: 4/18/19

Due Date: 4/26/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	182090	C10-2	Side Plate - MRK -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	4/26/19	6 pcs	0 pcs	6 pcs	\$12.50/pcs	\$75.00
2	192870	20NR-02	Solenoid Cover -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	4/26/19	21 pcs	0 pcs	21 pcs	\$4.25/pcs	\$89.25



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PURCHASE ORDER

PO043245



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	192957	RBE703A94-1130-01-09	Bottom Fixture 2 -Issue P/O: PO ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2 WATER SEALANT -Certificate of Conformity is required	Firmed	-	4/26/19	6 pcs	0 pcs	6 pcs	\$5.50/pcs	\$33.00
4	189332	RBE703A94-1130-01-03	Bottom Fixture 1 -Issue P/O: PO ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2 WATER SEALANT -Certificate of Conformity is required	Firmed	-	4/26/19	10 pcs	0 pcs	10 pcs	\$5.50/pcs	\$55.00
5	192607	RBW6521A00146W142C-3T-1	Shaft -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	4/26/19	4 pcs	0 pcs	4 pcs	\$4.75/pcs	\$19.00

DAS
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9-89



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PURCHASE ORDER

PO043245



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	193428	RBW6521A00146W142C-3T-2	Housing -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	4/26/19	4 pcs	0 pcs	4 pcs	\$3.95/pcs	\$15.80
Grand Total:											\$287.05

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 4/22/19 11:33 AM dart.Lussier.Patrick



Certificat de Conformité / Certificate of Compliance

(018613-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

018613- 1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
29-Apr-2019		Jessie Boisvert		PO043245 ✓				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	C10-2 Rev. ✓	C10-28A 01 -ANO-BLACK [ANODIZE BLACK] 8625F TYPE 2 CLASS 2, WATER SEALANT	ANODIZE CH	6	6 ✓	0	0	0
2	20NR-02 Rev. ✓	20NR-02 01 -ANO-BLACK [ANODIZE BLACK] IAW MIL-A-8625F TYPE2 CLASS 2 WATER SEALANT-MATERIAL TYPE; 6061T6	ANODIZE CH	21	21 ✓	0	0	0
3	RBE703A94-1130-01-09 Rev. ✓	RBE703A94-1130-01-09 01 -ANO-RED [ANODIZE RED] PER IAW MIL-A-8625 TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	6	6 ✓	0	0	0
4	RBE703A94-1130-01-03 Rev. ✓	RBE703A94-1130-01-03 01 -ANO-RED [ANODIZE RED] IAW MIL-A-8625 TYPE 2 CLASS 2	ANODIZE CH	10	10 ✓	0	0	0
5	RBW6521A00146W142C-3T-1 Rev. ✓	RBW6521A00146W142C-3T-1 01 -ANO-RED [ANODIZE RED] PER IAW MIL-A-8625 TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	4	4 ✓	0	0	0
6	RBW6521A00146W142C-3T-2 Rev. ✓	RBW6521A00146W142C-3T-2 01 -ANO-RED [ANODIZE RED] PER IAW MIL-A-8625 TYPE-2 CLASS-2	ANODIZE CH	4	4 ✓	0	0	0

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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.